This document provides a quick guide to **STANDARD DOORS** and glazing cassette styles distributed by Distinction Door Solutions on behalf of Nan Ya Plastics. When ordering prepped door blanks and cassettes, the code shown against each style identifies the items required to make that design. The description of the product is as used in retail brochures, data sheets and is shown here as a quick cross reference against the code.

The styles shown are as at 2-2-2017 E & OE

*For **SNAP FIT CASSETTES the shaded boxes** below denote glazing material combination to consist of 1 x 1.5mm Biolink tape to the external cassette where it meets the glass and 3 x Alanson's 1101 or Hodgson HS20 sealant on the other 3 surface contact points & ONLY applicable to cassette styles **9S/7L/9W/7K**. All other styles and cassettes are normal 2 to 2 ratio consisting of 2 x Biolink 1.5mm to 2 x Alanson's 1101 or Hodgsons HS20 sealant, please refer to full Distinction Doors glazing guides.*

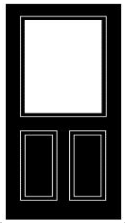
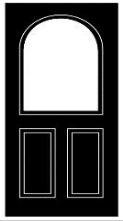
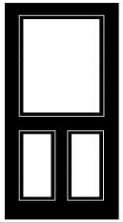
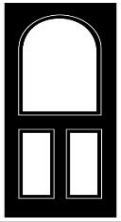
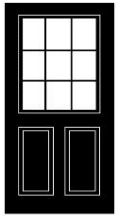
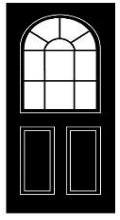
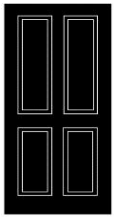
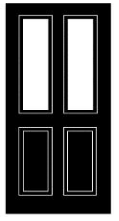
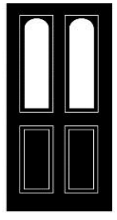
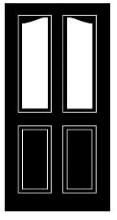
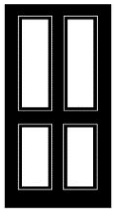
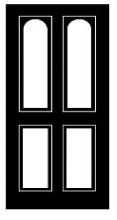
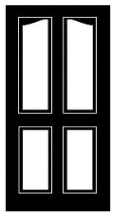
NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

*For **NEW GENERATION De-Glazable CASSETTES** the glazing on **ALL** cassettes will consist of 2 to 2 glazing ratio, as above.*

The 8 new generation cassettes are identified below by number 6 followed by letter reference, shown in brackets.(6Q),(6A),(6L),(6N),(6F),(6W),(6S),(6P).

Clip requirements NG Cassette per glazing aperture (6Q-18straight) (6A-10 straight+4curved) (6L-10straight) (6N-14straight) (6F-10straight) (6W-4staight+5curved) (6S-6staight) (6P-20straight) - Don't forget your clip glazing tool - straight or curved

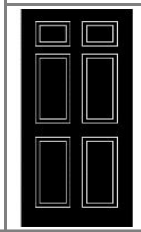
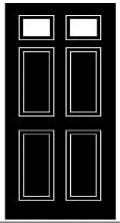
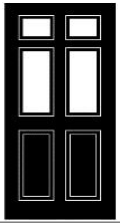
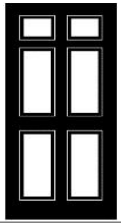
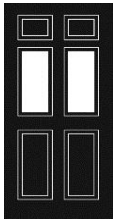
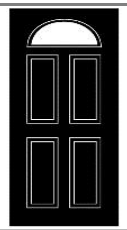
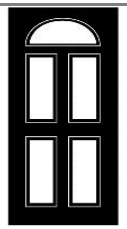
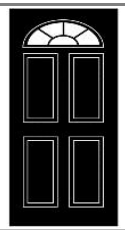
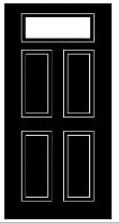
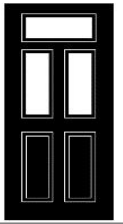
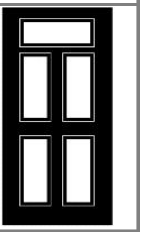
44.5mm DOOR STYLES with door blank reference codes and names, cassette codes and names, cut out and glass sizes to accommodate 24mm units. All door sizes assume Edgebanded doors.

Style	Elegance Door Collection						Esteem Door Collection						
													
Door Code	EL01 - Elegance	EL02 - Elegance Arch	EL03 - Elegance Full Glaze	EL04 - Elegance Arch Full Glaze	EL05 - Elegance Half Glaze with Grid	EL06 - Elegance Arch with Grid	ES01 - New England	ES02 - Esteem	ES03 - Esteem Arch	ES04 - Esteem Eyebrow	ES05 - Esteem Ful Glaze	ES06 - Esteem Arch Full Glaze	ES07 - Esteem Eyebrow Full Glaze
Blank Used	New England Blank Top	Blank Top	New England Blank Top	Blank Top	New England Blank Top	Blank Top	New England	New England	New England	New England	New England	New England	New England
Aperture Position	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**
Cassette	9Q (6Q) Half Glazed	7A (6A) Half Glazed Arch	9Q (6Q) Half Glazed	7A (6A) Half Glazed Arch	7C Half Glazed with Grid	7B Half Glazed Arch with Grid		9N (6N) Twin Vertical	7D Twin Arch with rectangular glass	9E/F Eyebrow with rectangular glass	9N (6N) Twin Vertical	7D Twin Arch with rectangular glass	9E/F Eyebrow with rectangular glass
Aperture cutout (mm)	586 x 941	587 x 939	586 x 941	587 x 939	586 x 941	587 x 939		231 x 941	231 x 941	231 x 941	231 x 941	231 x 941	231 x 941
Glass Size (mm)	558 x 912	558 x 912	558 x 912	558 x 912	558 x 912	558 x 912		203 x 912	203 x 912	203 x 912	203 x 912	203 x 912	203 x 912
Aperture Position	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**	**Bottom**
Cassette			7L (6L) Low	7L (6L) Low							7L (6L) Low	7L (6L) Low	7L (6L) Low
Aperture cut out (mm)			231 x 604	231 x 604							231 x 604	231 x 604	231 x 604
Glass Size (mm)			203 x 574	203 x 574							203 x 574	203 x 574	203 x 574
Min / Max Widths using a 45mm backset *	730 - 900 * **	730 - 900 * **	730 - 900 * **	730 - 900 * **	730 - 900 * **	730 - 900 * **	700 - 900 * **	720 - 900 * **	720 - 900 * **	725 - 900 * **	720 - 900 * **	720 - 900 * **	725 - 900 * **

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

** Maximum door widths on the Elegance, Esteem, Classical & Eclat door styles will soon increase to 914mm – if required please contact the sales office to confirm availability. DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

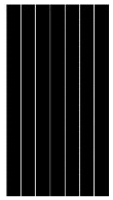
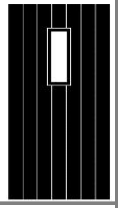
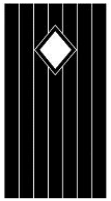
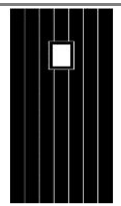
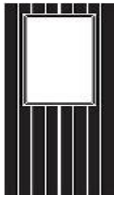
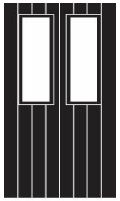
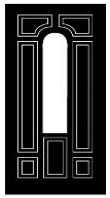
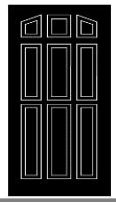
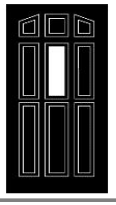
NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Style	Classical Door Collection					Esprit Door	Eclat Door Collection						
													
Door Code	CL01 - 6 Panel	CL02 - Classical	CL03 - Classical Half Glaze	CL04 - Classical Full Glaze	CL05 - Classical Mid Glaze	ESP01 - Flush Grain	EC01 - Eclat	EC02 - Eclat Arch	EC03 - Eclat Arch Full Glaze	EC04 - Eclat Arch with Grid	EC05 - Eclat Craftsman	EC06 - Eclat Craftsman Half Glaze	EC07 - Eclat Craftsman Full Glaze
Blank Used	6 Panel	6 Panel	6 Panel	6 Panel	6 Panel	Flush Grain	Blank Top	Blank Top	Blank Top	Blank Top	Blank Top	Blank Top	Blank Top
Aperture Position		**Top**	**Top**	**Top**			**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**
Cassette		9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top			9W (6W) - Half Moon	9W (6W) - Half Moon	9W (6W) - Half Moon	9V Sunburst	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid
Aperture cut out (mm)		232 x 182	232 x 182	232 x 182			R 293 x 280	R 293 x 280	R 293 x 280	R 293 x 280	579 x 236	579 x 236	579 x 236
Glass Size (mm)		202 x 154	202 x 154	202 x 154			R 275 x 250	R 275 x 250	R 275 x 250	R 275 x 250	550 x 207	550 x 207	550 x 207
Aperture Position			**Middle**	**Middle**	**Middle**		**Middle**		**Middle**			**Middle**	**Middle**
Cassette			7L (6L) Low	7L (6L) Low	7L (6L) Low		2F (6F) Mid		2F (6F) Mid			2F (6F) Mid	2F (6F) Mid
Aperture cut out (mm)			231 x 604	231 x 604	231 x 604		236 x 579		236 x 579			236 x 579	236 x 579
Glass Size (mm)			203 x 574	203 x 574	203 x 574		207 x 550		207 x 550			207 x 550	207 x 550
Aperture Position				**Bottom**					**Bottom**				**Bottom**
Cassette				7L (6L) Low					7L (6L) Low				7L (6L) Low
Aperture cut out (mm)				231 x 604					231 x 604				231 x 604
Glass Size (mm)				203 x 574					203 x 574				203 x 574
Min / Max Widths using a 45mm backset *	700 - 900 * **	700 - 900 * **	720 - 900 * **	720 - 900 * **	720 - 900 * **	682 - 900	725 - 900 * **	700 - 900 * **	725 - 900 * **	700 - 900 * **	700 - 900 * **	725 - 900 * **	725 - 900 * **

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

** Maximum door widths on the Elegance, Esteem, Classical & Eclat door styles will soon increase to 914mm – if required please contact the sales office to confirm availability. DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

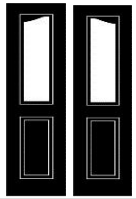
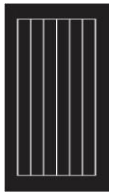
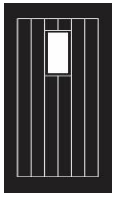
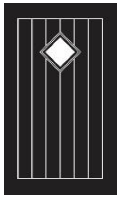
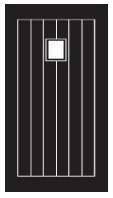
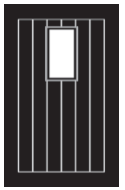
Style	Eclat Range cont'd	Renown Door Collection *** See notes below regarding widths							Eminence Door	Vogue Door	Prestige Door Collection		
													
Door Code	EC08	RE01 - Cottage	RE02 - Renown	RE03 - Renown Diamond	RE04 - Renown Top	RE05 - Renown Half Glazed	RE06 - Renown Full Moon Horizontal	RE07 - Renown Twin Verticle	EM01 - Eminence	VO01 - Vogue	PR01 - 9 Panel	PR02 - Prestige	
Blank Used	Blank Top	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Oval	8 Panel	9 Panel	9 Panel	
Aperture Position	**Top**		**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**		**Top**	
Cassette	9V Sunburst		7K Centre for 9 Panel	9Y Diamond	9S (6S) Twin Top	9Q (6Q) Half Glazed	2N^{O} 9W (6W) - Half Moon	9N (6N) - Twin Vertical	9X Oval	9M Centre Arch for 8 Panel		7K Centre for 9 Panel	
Aperture cut out (mm)	R 293 x 280		216 x 496	295 x 381	182 x 232	586 x 941	R 293 x 280	231 x 941	451 x 1017	275 x 1069		216 x 495	
Glass Size (mm)	R 275 x 250		190 x 469	266 x 347	154 x 202	558 x 912	R 275 x 250	203 x 912	421 x 987	248 x 1042		190 x 469	
Aperture Position	**Middle**												
Cassette	2F (6F) Mid												
Aperture cut out (mm)	236 x 579												
Glass Size (mm)	207 x 550												
Min / Max Widths using a 45mm backset *		682 - 900 *** 35mm B/set N/A	682 - 900 *** 35mm B/set N/A	682 - 900 *** 35mm B/set N/A	682 - 900 *** 35mm B/set N/A	730 - 900* **	700 - 900 * **	730 - 900* **	727 - 872* **	782 - 900 * **	709 - 900 * **	709 - 900 * **	

*** The option to achieve a minimum size of 530mm is available in the Renown collection in white finish only subject to stock.

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

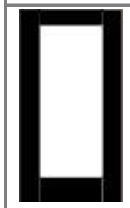
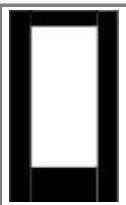
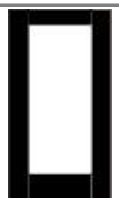
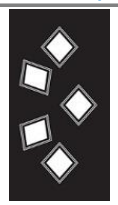
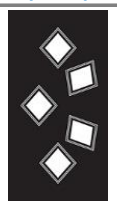
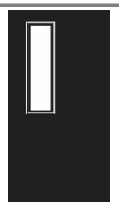
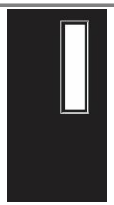
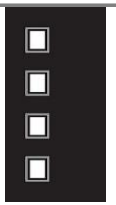
NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Style	Side Panel Collection Bottom rail 209.6mm same as 6Pan+4P BT to line through						Rustic Renown - Retail Cottage						
													
Door Code	SP01 Sidepanel	SP02 Sidepanel Arch	SP03 Sidepanel Eyebrow L SP04 Sidepanel Eyebrow R	SP05 Sidepanel	SP06 Sidepanel		RR01	RR02	RR03	RR04	RR15		
Blank Used	Side Panel	Side Panel	Side Panel	Side Panel	Side Panel		Retail Cottage	Retail Cottage	Retail Cottage	Retail Cottage	Retail Cottage		
Aperture Position	**Top**	**Top**	**Top**	**Top**	**Top**		**n/a**	**Top**	**Top**	**Top**	**Top**		
Cassette	9N (6N) Twin Vertical	7D Twin Arch with rectangular glass	9E Eyebrow with rectangular glass & 9F Eyebrow with rectangular glass	9S (6S) Twin Top	6P Long Panel			7K Centre for 9 Panel	9Y Diamond	9S (6S) Twin Top	2F (6F) Mid		
Aperture cut out (mm)	231 x 941	231 x 941	231 x 941	232 x 182	230 x 1683			216 x 496	295 x 381	182 x 232	579 x 236		
Glass Size (mm)	203 x 912	203 x 912	203 x 912	202 x 154	203 x 1653			190 x 469	266 x 347	154 x 202	550 x 207		
Aperture Position				**Middle**									
Cassette				7L (6L) Low									
Aperture cut out (mm)				231 x 604									
Glass Size (mm)				203 x 574									
Min / Max Widths	330 - 350	330-350	330-350	330-350	330-350	Min / Max Widths using a 45mm backset *	712 - 914mm *	712 - 914mm *	712 - 914mm *	712 - 914mm *	712 - 914mm *		

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

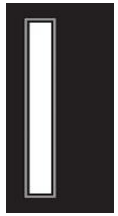
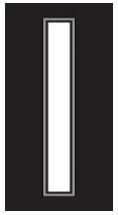
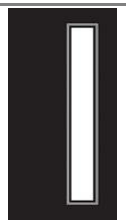
Style	One Lite Door Collection			Contemporary Esprit Door Collection									
													
Door Code	1 Lite 762	1 Lite 838	1 Lite 914	ESC04L	ESC04R	ESC05L	ESC05C	ESC05R	ESC07R	ESC07L	ESC09L	ESC09C	ESC09R
Blank used	1 Lite 762	1 Lite 838	1 Lite 914	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain
Aperture Position	n/a	**note deeper bottom rail**	n/a	**All**	**All**	**Top**	**Top**	**Top**	**All**	**All**	**All**	**All**	**All**
Cassette	n/a	n/a	n/a	9Y Diamond	9Y Diamond	9N (6N) Twin Vertical	9N (6N) Twin Vertical	9N (6N) Twin Vertical	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top
Aperture cut out (mm)	n/a	n/a	n/a	295 x 381	295 x 381	231 x 941	231 x 941	231 x 941	182 x 232	182 x 232	182 x 232	182 x 232	182 x 232
Glass Size (mm)	542 x 1702	558 x 1626	692 x 1702	266 x 347	266 x 347	203 x 912	203 x 912	203 x 912	154 x 202	154 x 202	154 x 202	154 x 202	154 x 202
Min / Max Widths using a 45mm backset *	692 - 750 (682 with a 35mm b/set)	750 - 826	844 - 900 (826 with a 35mm b/set)	790 - 900 35mm B/set N/A	790 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Contemporary Esprit Door Collection - continued

Style													
Door Code	ESC06L	ESC06C	ESC06R	ESC08	ESC12L	ESC12C	ESC12R	ESC16L	ESC16C	ESC16R	ESC17L	ESC17C	ESC17R
Blank Used	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain
Aperture Position	**Top**	**Top**	**Top**	**All**	**Left**	**Centre**	**Right**	**All**	**All**	**All**	**All**	**All**	**All**
Cassette	9N (6N) Twin Vertical	9N (6N) Twin Vertical	9N (6N) Twin Vertical	2F (6F) Mid	(6P) Long Panel	(6P) Long Panel	(6P) Long Panel	7K Centre for 9 Panel	7K Centre for 9 Panel	7K Centre for 9 Panel	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top
Aperture cut out (mm)	231 x 941	231 x 941	231 x 941	579 x 236	230 x 1683	230 x 1683	230 x 1683	216 x 496	216 x 496	216 x 496	232 x 182	232 x 182	232 x 182
Glass Size (mm)	203 x 912	203 x 912	203 x 912	550 x 207	203 x 1653	203 x 1653	203 x 1653	190 x 469	190 x 469	190 x 469	202 x 154	202 x 154	202 x 154
Aperture Position	**Bottom**	**Bottom**	**Bottom**										
Cassette	7L (6L) Low	7L (6L) Low	7L (6L) Low										
Aperture cut out (mm)	231 x 604	231 x 604	231 x 604										
Glass Size (mm)	203 x 574	203 x 574	203 x 574										
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	740 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A

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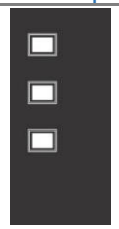
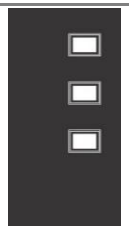
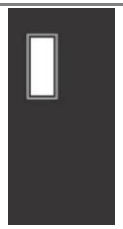
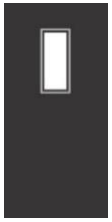
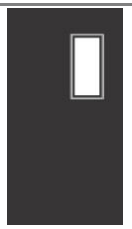
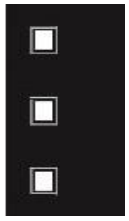
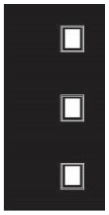
DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Contemporary Esprit Door Collection - continued

Style													
Door Code	ESC18L	ESC18C	ESC18R	ESC19L	ESC19C	ESC19R	ESC20L	ESC20C	ESC20R	ESC21L	ESC21C	ESC21R	ESC22
Blank Used	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain
Aperture Position	**All**	**All**	**All**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**All**	**All**	**All**	**All**
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182	236 x 579	236 x 579	236 x 579	236 x 579	236 x 579	236 x 579	232 x 182	232 x 182	232 x 182	232 x 182
Glass Size (mm)	202 x 154	202 x 154	202 x 154	207 x 550	207 x 550	207 x 550	207 x 550	207 x 550	207 x 550	202 x 154	202 x 154	202 x 154	202 x 154
Aperture Position													
Cassette													
Aperture cut out (mm)													
Glass Size (mm)													
Aperture Position							**Bottom**	**Bottom**	**Bottom**				
Cassette							2F (6F) Mid	2F (6F) Mid	2F (6F) Mid				
Aperture cut out (mm)							236 x 579	236 x 579	236 x 579				
Glass Size (mm)							207 x 550	207 x 550	207 x 550				
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A

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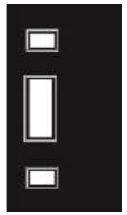
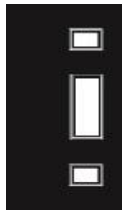
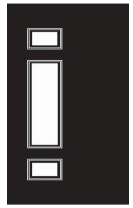
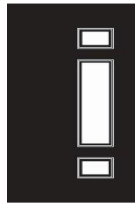
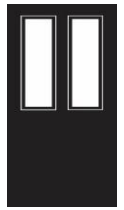
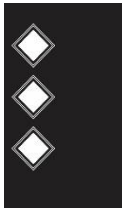
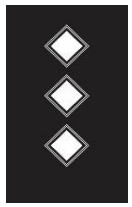
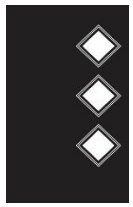
DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

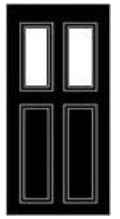
Contemporary Esprit Door Collection - continued

Style													
Door Code	ESC23L	ESC23C	ESC23R	ESC24	ESC25	ESC26L	ESC26C	ESC26R	ESC27	ESC28	ESC29L	ESC29C	ESC29R
Blank Used	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain	Flush Grain
Aperture Position	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**	**ALL**	**ALL**	**ALL**
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9Q (6Q) Half Glazed	2 No 9W (6W) - Half Moon	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9W (6W) - Half Moon	9N (6N) Twin Vertical	9Y Diamond	9Y Diamond	9Y Diamond
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182	586 x 941	R 293 x 280	232 x 182	232 x 182	232 x 182	R 293 x 280	231 x 941	295 x 381	295 x 381	295 x 381
Glass Size (mm)	202 x 154	202 x 154	202 x 154	558 x 912	R 275 x 250	202 x 154	202 x 154	202 x 154	R 275 x 250	203 x 912	266 x 347	266 x 347	266 x 347
Aperture Position	**Middle**	**Middle**	**Middle**			**Middle**	**Middle**	**Middle**					
Cassette	7L (6L) Low	7L (6L) Low	7L (6L) Low			9N (6N) Twin Vertical	9N (6N) Twin Vertical	9N (6N) Twin Vertical					
Aperture cut out (mm)	231 x 604	231 x 604	231 x 604			231 x 941	231 x 941	231 x 941					
Glass Size (mm)	203 x 574	203 x 574	203 x 574			203 x 912	203 x 912	203 x 912					
Aperture Position	**Bottom**	**Bottom**	**Bottom**			**Bottom**	**Bottom**	**Bottom**					
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top			9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top					
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182			232 x 182	232 x 182	232 x 182					
Glass Size (mm)	202 x 154	202 x 154	202 x 154			202 x 154	202 x 154	202 x 154					
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	730 - 900 * **	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

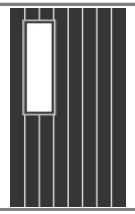
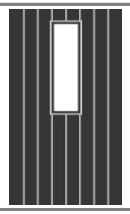
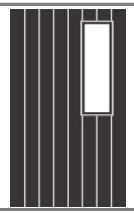
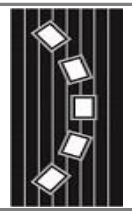
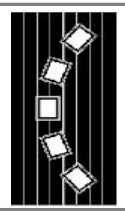
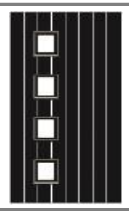
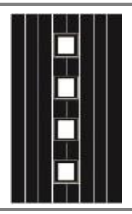
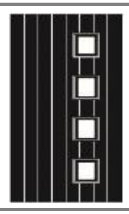
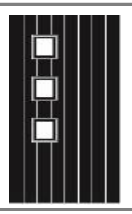
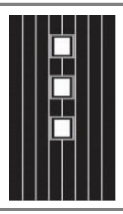
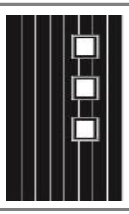
Style	Contemporary Esprit Door Collection - continued										Bespoke - Special
											
Door Code	ESC30										ES08
Blank Used	Flush										New England
Aperture Position	**Top**										**Top**
Cassette	7A (6A) Half Glazed Arch										7L (6L) Low
Aperture cut out (mm)	587 x 939										231 x 604
Glass Size (mm)	558 x 912										203 x 574
Aperture Position											
Cassette											Note: This door style is made from an Upside down New England Slab
Aperture cut out (mm)											
Glass Size (mm)											This means the larger bottom rail is now at the top of the door and the smaller top rail is now at the bottom
Aperture Position											
Cassette											Therefore the initial trimming of the door height, up to a maximum of 70mm, should be taken off the TOP of the door not the bottom
Aperture cut out (mm)											
Glass Size (mm)											The remaining 40mm can then be taken off the bottom if required
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A										720 - 900 * **

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

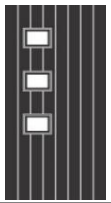
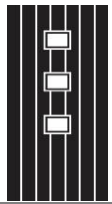
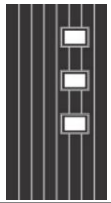
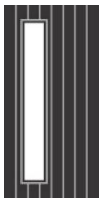
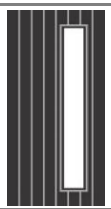
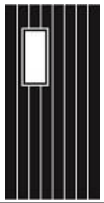
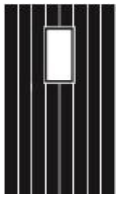
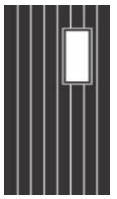
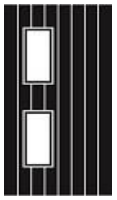
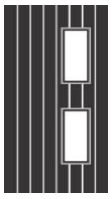
DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Contemporary Renown Door Collection

Style													
Door Code	REC05L	REC05C	REC05R	REC07L	REC07R	REC09L	REC09C	REC09R	REC10L	REC10C	REC10R		
Blank Used	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage		
Aperture Position	**Top**	**Top**	**Top**	**All**	**All**	**All**	**All**	**All**	**All**	**All**	**All**		
Cassette	9N (6N) Twin Vertical	9N (6N) Twin Vertical	9N (6N) Twin Vertical	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top		
Aperture cut out (mm)	231 x 941	231 x 941	231 x 941	182 x 232	182 x 232	182 x 232	182 x 232	182 x 232	182 x 232	182 x 232	182 x 232		
Glass Size (mm)	203 x 912	203 x 912	203 x 912	154 x 202	154 x 202	154 x 202	154 x 202	154 x 202	154 x 202	154 x 202	154 x 202		
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A		

Contemporary Renown Door Collection contd

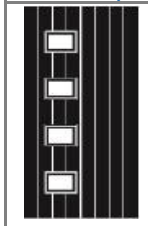
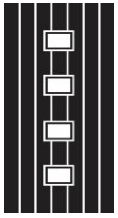
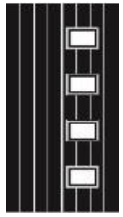
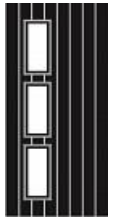
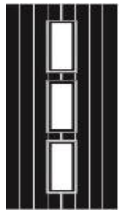
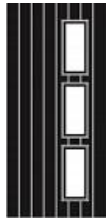
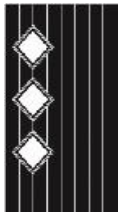
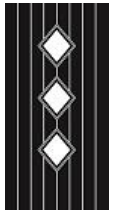
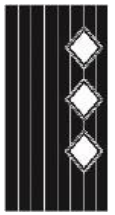
Style													
Door Code	REC13L	REC13C	REC13R	REC14L	REC14C	REC14R	REC15L	REC15C	REC15R	REC16L	REC16C	REC16R	
Blank used	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	
Aperture Position	**All**	**All**	**All**	**Left**	**Centre**	**Right**	**Top**	**Top**	**Top**	**Both**	**Both**	**Both**	
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	(6P) Long Panel	(6P) Long Panel	(6P) Long Panel	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	2F (6F) Mid	
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182	230 x 1683	230 x 1683	230 x 1683	236 x 579	236 x 579	236 x 579	236 x 579	236 x 579	236 x 579	
Glass Size (mm)	202 x 154	202 x 154	202 x 154	203 x 1653	203 x 1653	203 x 1653	207 x 550	207 x 550	207 x 550	207 x 550	207 x 550	207 x 550	
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.*** The option to achieve a minimum size of 530mm is available in the Renown collection in white finish only subject to stock.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Contemporary Renown Door Collection - continued

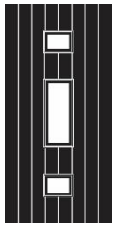
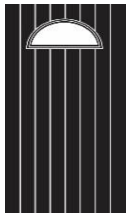
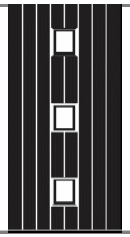
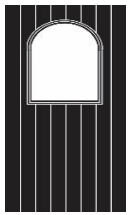
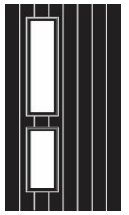
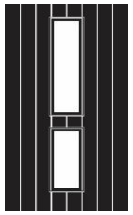
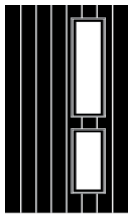
Style											
Door Code	REC17L	REC17C	REC17R	REC18L	REC18C	REC18R	REC19L	REC19C	REC19R	REC20L	REC20R
Blank Used	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage
Aperture Position	**All**	**All**	**All**	**ALL**	**ALL**	**ALL**	**ALL**	**ALL**	**ALL**	**Both**	**Both**
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	7K Centre for 9 Panel	7K Centre for 9 Panel	7K Centre for 9 Panel	9Y Diamond	9Y Diamond	9Y Diamond	9W (6W) - Half Moon	9W (6W) - Half Moon
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182	216 x 496	216 x 496	216 x 496	295 x 381	295 x 381	295 x 381	R 293 x 280	R 293 x 280
Glass Size (mm)	202 x 154	202 x 154	202 x 154	190 x 469	190 x 469	190 x 469	266 x 347	266 x 347	266 x 347	R 275 x 250	R 275 x 250
Aperture Position											
Cassette											
Aperture cut out (mm)											
Glass Size (mm)											
Aperture Position											
Cassette											
Aperture cut out (mm)											
Glass Size (mm)											
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.*** The option to achieve a minimum size of 530mm is available in the Renown collection in white finish only subject to stock.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

NOTE: Grey Shaded Areas below require 1 to 3 ratio of 1 x 1.5mm Biolink tape (ext Cassette to glass) & 1101orHS20 Sealant to other 3 contact points

Contemporary Renown Door Collection - continued

	Left hand version		Right hand version										
Door Code	REC23L	REC23C	REC23R	REC24	REC25L	REC25C	REC25R	REC26	REC27L	REC27C	REC27R		
Blank Used	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage		
Aperture Position	**Top**	**Top**	**Top**	**Top**					**Top**	**Top**	**Top**		
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top	9W (6W) - Half Moon					9N (6N) Twin Vertical	9N (6N) Twin Vertical	9N (6N) Twin Vertical		
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182	R 293 x 280					231 x 941	231 x 941	231 x 941		
Glass Size (mm)	202 x 154	202 x 154	202 x 154	R 275 x 250					203 x 912	203 x 912	203 x 912		
Aperture Position	**Middle**	**Middle**	**Middle**										
Cassette	7L (6L) Low	7L (6L) Low	7L (6L) Low										
Aperture cut out (mm)	231 x 604	231 x 604	231 x 604										
Glass Size (mm)	203 x 574	203 x 574	203 x 574										
Aperture Position	**Bottom**	**Bottom**	**Bottom**					**Top**	**Bottom**	**Bottom**	**Bottom**		
Cassette	9S (6S) Twin Top	9S (6S) Twin Top	9S (6S) Twin Top					7A (6A) Half Glazed Arch	7L (6L) Low	7L (6L) Low	7L (6L) Low		
Aperture cut out (mm)	232 x 182	232 x 182	232 x 182					587 x 939	231 x 604	231 x 604	231 x 604		
Glass Size (mm)	202 x 154	202 x 154	202 x 154					558 x 912	203 x 574	203 x 574	203 x 574		
Min / Max Widths using a 45mm backset *	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A					682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A	682 - 900 35mm B/set N/A		

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm

*For **NEW GENERATION De-Glazable CASSETTES** used on 70mm doors, the glazing on **ALL** cassette styles will consist of 2 to 2 glazing ratio of 1.5mm Distinction Clear Acrylic tape and Alanson's 1101 or Hodgsons HS20 sealant, please refer to glazing guid.*

70mm Door Styles

The below parameters are a guide on machining for: 45mm back set flush face plate lock requiring a 5mm air space & Profile requiring a 13mm rebate (5mm air space & 8mm cover) "OR" 35mm Back set roller cam lock requiring 12mm air space & Profile requiring 23mm rebate (12mm air space & 11mm cover) using a 30mm handle back plate. All doors can be trimmed by 110mm in height with first 70mm from base then 40mm from the head. Max height to large face would be 2036mm, Min Height to large face would be 1926mm.

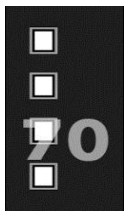
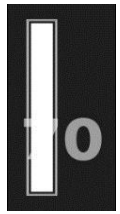
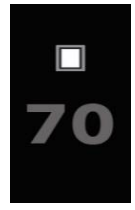
	Elegance		Esteem	Classical			Eclat		Craftsman
Style									
Door Code	EL01 - 70 Elegance	EL02 - 70 Elegance Arch	ES02- 70 Esteem	CL01 - 70 6 Panel	CL02 - 70 Classical	CL03 - 70 Classical Half Glaze	EC02 - 70 Eclat Arch	EC01 - 70 Eclat	EC05 - 70 Craftsman
Blank Used	Blank Top or 6 Panel	Blank Top	6 Panel	6 Panel	6 Panel	6 Panel	Blank Top	Blank Top	Blank Top
Aperture Position	**Top**	**Top**	**Top**		**Top**	**Top**	**Top**	**Top**	**Top**
Cassette	6Q Half Glazed	6A Half Glazed Arch	6N Twin Vertical		6S Twin Top	6S Twin Top	6W Half Moon	6W Half Moon	6F Mid panel
Aperture cut out (mm)	586 x 941	587 x 939	231 x 941		232 x 182	232 x 182	R 293 x 280	R 293 x 280	236 x 579
Glass Size (mm)	558 x 912	558 x 912	203 x 912		202 x 154	202 x 154	R 275 x 250	R 275 x 250	207 x 550
Aperture Position						**Middle**		**Middle**	
Cassette						6L Bottom panel		6F Mid panel	
Aperture cut out (mm)						231 x 604		236 x 579	
Glass Size (mm)						203 x 574		207 x 550	
See above notes on size parameters	755 - 914 Large Face	755 - 914 Large Face	741 - 914 Large Face	722 - 914 Large Face	722 - 914 Large Face	741 - 914 Large Face	722 - 914 Large Face	745 - 914 Large Face	722 - 914 Large Face

Glass unit requirements for the 70mm door glazing cassette system would be recommended @ 50mm Triples.

*For **NEW GENERATION De-Glazable CASSETTES** used on 70mm doors, the glazing on **ALL** cassette styles will consist of 2 to 2 glazing ratio of 1.5mm Distinction Clear Acrylic tape and Alanson's 1101 or Hodgsons HS20 sealant, please refer to glazing guid.*

70mm Contemporary Door Styles

The below parameters are a guide on machining for: 45mm back set flush face plate lock requiring a 5mm air space & Profile requiring a 13mm rebate (5mm air space & 8mm cover) "OR" 35mm Back set roller cam lock requiring 12mm air space & Profile requiring 23mm rebate (12mm air space & 11mm cover) using a 30mm handle back plate. All doors can be trimmed by 110mm in height with first 70mm from base then 40mm from the head. Max height to large face would be 2036mm, Min Height to large face would be 1926mm.

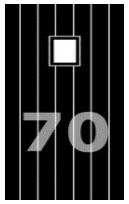
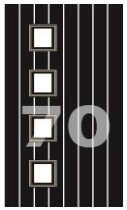
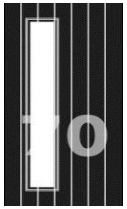
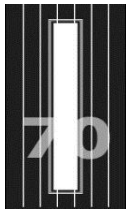
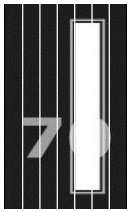
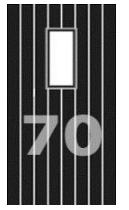
Style													
Door Code	ESP01-70	ESC07L-70	ESC07R-70	ESC09L-70	ESC09C-70	ESC09R-70	ESC12L-70	ESC12C-70	ESC12R-70		ESC19C-70		ESC22C-70
Blank Used	Flush	Flush	Flush	Flush	Flush	Flush	Flush	Flush	Flush		Flush		Flush
Aperture Position	**None**	**All**	**All**	**All**	**All**	**All**	**Left**	**Centre**	**Right**		**Top**		**Top**
Cassette		6S Twin Top	6S Twin Top	6S Twin Top	6S Twin Top	6S Twin Top	6P Long Panel	6P Long Panel	6P Long Panel		6F Mid		6S Twin Top
Aperture cut out (mm)		232 x 182	232 x 182	232 x 182	232 x 182	232 x 182	230 x 1683	230 x 1683	230 x 1683		236 x 579		232 x 182
Glass Size (mm)		202 x 154	202 x 154	202 x 154	202 x 154	202 x 154	203 x 1653	203 x 1653	203 x 1653		207 x 550		202 x 154
Aperture Position													
Cassette													
Aperture cut out (mm)													
Glass Size (mm)													
See above notes on size parameters	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face		688 - 914 Large Face		688 - 914 Large Face

Glass unit requirements for the 70mm door glazing cassette system would be recommended @ 50mm Triples.

*For **NEW GENERATION De-Glazable CASSETTES** used on 70mm doors, the glazing on **ALL** cassette styles will consist of 2 to 2 glazing ratio of 1.5mm Biolink tape and Alanson's 1101 or Hodgsons HS20 sealant, please refer to glazing guid.*

70mm Contemporary Door Styles

The below parameters are a guide on machining for: 45mm back set flush face plate lock requiring a 5mm air space & Profile requiring a 13mm rebate (5mm air space & 8mm cover) "OR" 35mm Back set roller cam lock requiring 12mm air space & Profile requiring 23mm rebate (12mm air space & 11mm cover) using a 30mm handle back plate. All doors can be trimmed by 110mm in height with first 70mm from base then 40mm from the head. Max height to large face would be 2036mm, Min Height to large face would be 1926mm.

Style														
Door Code	RE01-70	RE04-70		REC07L-70	REC07R-70	REC09L-70	REC09C-70	REC09R-70	REC14L-70	REC14C-70	REC14R-70	REC15C-70	
Blank Used	Cottage	Cottage		Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	Cottage	
Aperture Position	**None**	**Top**		**All**	**All**	**All**	**All**	**All**	**Left**	**Centre**	**Right**	**Top**	
Cassette		6S Twin Top		6S Twin Top	6S Twin Top	6S Twin Top	6S Twin Top	6S Twin Top	(6P) Long Panel	(6P) Long Panel	(6P) Long Panel	6F Mid	
Aperture cut out (mm)		232 x 182		232 x 182	232 x 182	232 x 182	232 x 182	232 x 182	230 x 1683	230 x 1683	230 x 1683	236 x 579	
Glass Size (mm)		202 x 154		202 x 154	202 x 154	202 x 154	202 x 154	202 x 154	203 x 1653	203 x 1653	203 x 1653	207 x 550	
Aperture Position													
Cassette													
Aperture cut out (mm)													
Glass Size (mm)													
See above notes on size parameters	688 - 914 Large Face	688 - 914 Large Face		688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 - 914 Large Face	688 -914 Large Face	

Glass unit requirements for the 70mm door glazing cassette system would be recommended @ 50mm Triples.

Glazing Ratio: External Bond only, 1 x Distinction Clear Acrylic tape 1.5mm + 1 x Alansons 1101 or HS20 clear sealant + Glass Retention Clips

nxt-gen Door Collection

To comply with industry requirements, the spindle height on these doors is recommended to be between 1020mm & 1050mm from the bottom of the door.
Please refere to Distinction Glazing Guide, external bond only Clear Acryic Tape, Clear Alansons 1101 Glass retention clips.

Style													
Door Code	**nxt-gen EL01**	**nxt-gen ES02**	**nxt-gen EC01**	**nxt-gen EC02**	**nxt-gen CL02**	**nxt-gen CL03**							
Blank Used	Elegance (Pas24-2016 compliant)	Esteem (Pas24-2016 compliant)	Eclat (Pas24-2016 compliant)	Eclat Arch (Pas24-2016 compliant)	Classical (Pas24-2016 compliant)	Classical Half Glazed (Pas24-2016 compliant)							
Glass retention clips	4	8	11	3	0	8							
Aperture Position	**Top**	**Top**	**Top**	**Top**	**Top**	**Top**							
Glazing Bead	5 Q	5 N	5 W	5 W	5 S	5 S							
Aperture cutout (mm)	Pre-Cut	Pre-Cut	Pre-Cut	Pre-Cut	Pre-Cut	Pre-Cut							
Glass Size (mm)	558 x 912	203 x 912	R 275 x 250	R 275 x 250	202 x 154	202 x 154							
Aperture Position	**Middle**	**Middle**	**Middle**	**Middle**	**Middle**	**Middle**							
Glazing Bead	N/a	N/a	5 F	N/a	N/a	5 L							
Aperture cut out (mm)			Pre-Cut			Pre-Cut							
Glass Size (mm)			207 x 550			203 x 574							
Min / Max Widths using a 45mm backset (*) & (* *)	722 - 914 *	722 - 914 *	722 - 914 *	722 - 914 *	712 - 914 * *	712 - 914 * *							

* It may be possible to reduce the stated minimum size by a further 20mm overall width by the use of a 35mm back set lock. Providing your outerframe does not feature a rebate up stand leg greater than 20mm. Also ensure that your handle back plate does not exceed 30mm in width.

* * It may be possible to reduce the stated minimum size by a further 10mm overall width by the use of a 35mm back set lock. Providing your outer frame does not feature a rebate upstand leg greater than 20mm. Also your handle backplate does not exceed 30mm in width.

DOOR HEIGHTS: Max / Min Door height achievable is 2013mm trimmed to 1903mm